

Date: Friday, 01/08/2008 2:32:31 PM
User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Job Number : 40872-3

Estimate Number : 13322

P.O. Number :

This Issue : 01/08/2008 S.O. No. :

Prsht Rev. : NC

First Issue : 31/07/2008 Type : SMALL / MED FAB

Previous Run : 40305

Written By : _____

Checked & Approved By : JLO 08.8.01

Comment : Est Rev:A 08-05-19 new issue DD verified by:ec
Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Drawing Name : FRONT OUTBOARD LEG ASSY, RH

Part Number : D3782044

Drawing Number : D3782 REVA

Project Number : N/A

Drawing Revision : A

Material :

Due Date : 08/08/2008

Qty: 6 Um: Each

Additional Product

Job Number:

Seq. #: Machine Or Operation:

Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0 D37684 Front Outboard Leg, RH

Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Outboard Leg, RH

batch: B40772 B40712

3.0 D37871 Foot

Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Foot

batch: B40972 B40982

4.0 AN45 13A EYE BOLT

Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

eye Bolt

batch: M109013

5.0 AN960JD516 Washer

Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

batch: M108246

or (NAS1149D0568J)batch: _____

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY, RH

Job Number: 40872

Part Number: D3782044

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch: 1108471

08/08/26

7.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Leg Fitting

batch: 340946

08/08/26

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

08/08/26 (2)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/08/26 (42)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: slow

8/8/24

SP

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/27

Job Completion



mf 06-08-27

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3768-4	FRONT OUTBOARD LEG, RH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN960JD516)	2

D3782-044 FRONT OUTBOARD LEG ASSY, RH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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RELEASED
08-06-16/17

